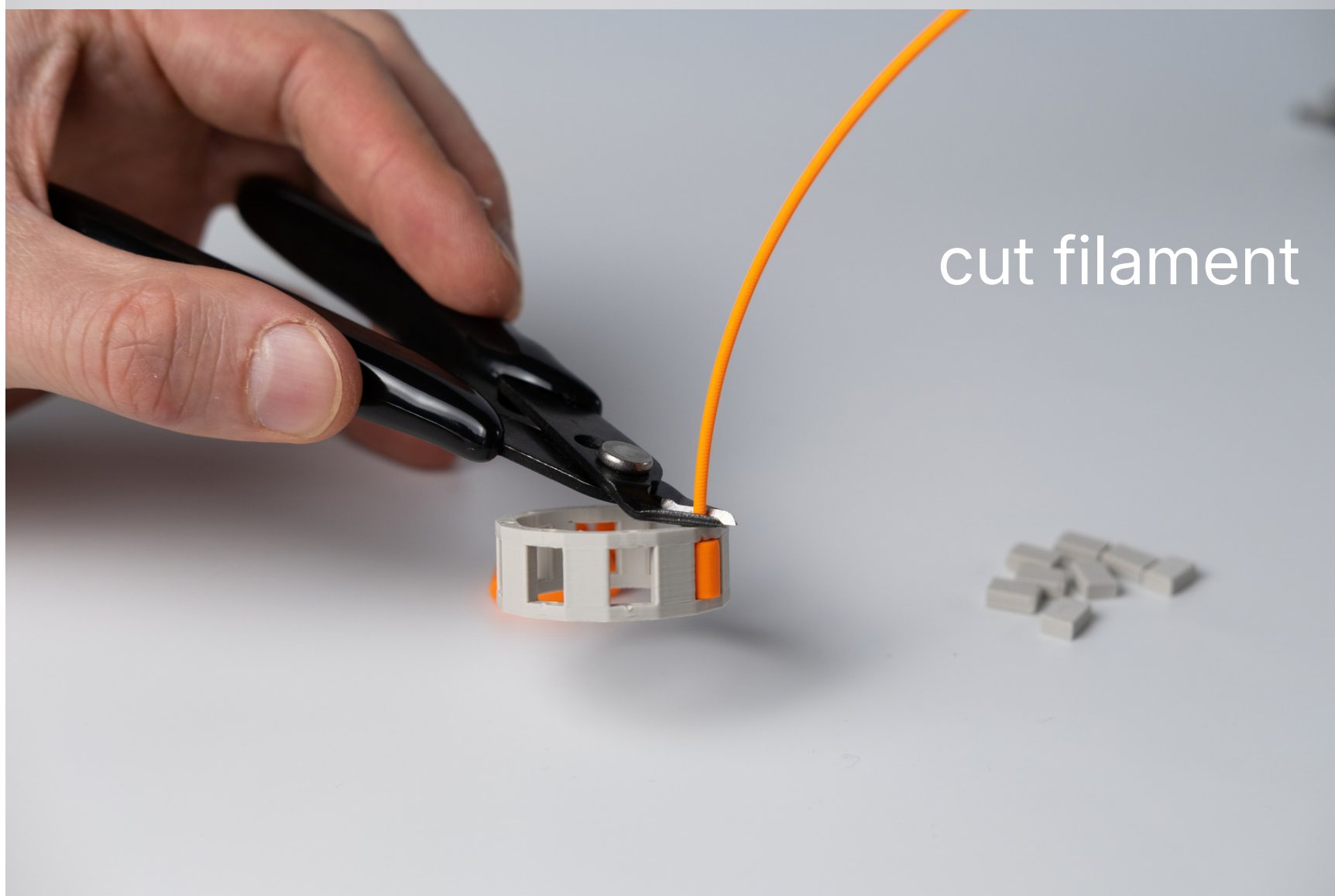
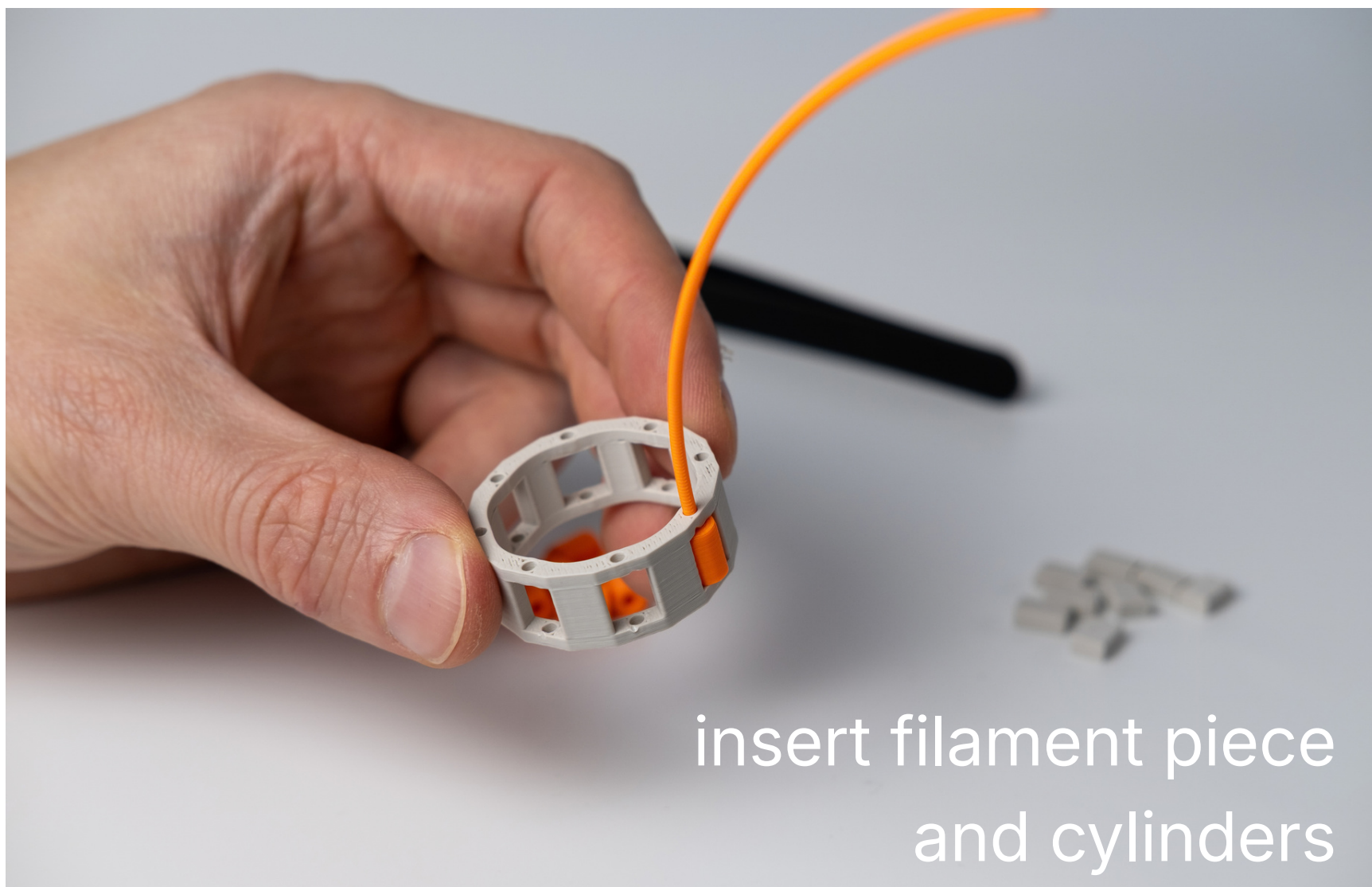




press cylinders
into cage











slide axis into
rotor



drop bearing into
housing



insert rotor
with axis



tighten axis with clockwise twist



axis should
be tight



insert TPU
pads



press in
inserts



enjoy
twisting!